

## SELECTION & SPECIFICATION DATA

<b>Type</b>	Roof Flashing Cement
<b>Description</b>	Blackhawk 5400 Flashing Cement SG is an asbestos free, fiber-reinforced asphalt roofing cement. Composed of select asphalt and special grade solvent, this material has a smooth troweling consistency.
<b>Uses</b>	<ul style="list-style-type: none"> <li>• Night seals</li> <li>• Vertical flashings</li> <li>• Three coursing</li> <li>• Setting roof drains</li> <li>• Adhere modified bitumen membranes</li> <li>• End and side lap sealing</li> </ul>
<b>Color</b>	Black
<b>Primer</b>	Self-priming
<b>Topcoats</b>	Can be coated with urethane, acrylic or silicone. Blackhawk 5400 Roofing Cement can also receive granule embedment while still wet.

## SUBSTRATES & SURFACE PREPARATION

<b>All</b>	All surfaces must be clean and free from debris and loose scale material or anything that may interfere with adhesion or act as a bond breaker with the desired substrate.
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## SAFETY

<b>Safety</b>	Mixes and applications of this product present a number of hazards. Read and follow the hazard information, precautions and first aid directions on the individual product labels and safety data sheets before using.
<b>Ventilation</b>	Thorough air circulation must be used during and after application until the product is cured. User should test and monitor exposure levels to ensure all personnel are within safe limits. Consult product SDS for further information.

## MIXING & THINNING

<b>Mixing</b>	No mixing necessary.
<b>Thinning</b>	Do not thin
<b>Cleanup</b>	Mineral spirits or equivalent solvent

## APPLICATION GUIDANCE

<b>Trowel</b>	1/8-inch square notched trowel or round/bullnose roofing trowel.
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## PACKAGING, ESTIMATING & HANDLING

<b>ITEM #</b>	<b>PACKAGING</b>
K-5400-005-001	Pail – 4.7 gallons
<b>Theoretical Coverage Rate</b>	14 square feet per gallon at 1/8-inch thickness
<b>Storage &amp; Shelf Life</b>	Estimated shelf life is 12 months when stored in a dry area at 75°F (24°C). When kept at recommended storage conditions and in original unopened containers. Actual shelf life may vary with storage conditions. Do not store below 40°F (4°C) or above 110°F (43°C). Store indoors. This product is not affected by excursions below published storage temperatures. Always inspect the product prior to use to make sure it is smooth and homogeneous.

## TYPICAL PHYSICAL PROPERTIES

SPECIFICATIONS	CATEGORY	RESULTS
ASTM 4586	Type 1	Pass
ASTM 6511	Uniformity	Pass
ASTM 6511	Workability	Pass
ASTM 6511 Blistering	Behavior at 140°F (60°C)	None
ASTM 6511 Cracking	Pliability at 32°F (0°C)	Pass
Sag/Slide	Behavior at 140°F (60°C)	Pass

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